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13 | Marlin Firmware Pre-Flight Check

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Step 1 — Z-Align - Quad Gantry Levelling

ZLC

Quad Gantry Levelling



- After the assembly, please run the quad gantry levelling operation as seen in the video. The video is an example of the Z-Align feature, *you don't have to manipulate the Z-axes as seen in the video*. Just follow the menu navigation and press Z-Align button.

Step 2 — Adjusting the Probe Offset

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Probe Offset



- ⚠ Always tighten your nozzle once more when it is heated. (This does not apply to Revo hotends)
- Adjust the height of the induction sensor and save the values as seen in the video. After you adjust it, start your first print from the supplied SD Card. Check for the first layer and adjust baby steps up or down to fine-tune the first layer if necessary.